

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 206 L WEB	
Job Number	: 31789			
Estimate Number	: 10722			
P.O. Number	: <del>N/A</del>	Part Number	: D26547	
This Issue	: 4/12/2007 S.O. No. : <del>N/A</del>	Drawing Number	: D2654 REV E1	
Prsht Rev.	: NC	Project Number	: N/A	
First Issue	: <del>N/A</del> Type : LANDING GEAR	Drawing Revision	: E1	
Previous Run	: 30726	Material	: <del>N/A</del>	
Written By	: <u><del>bf</del></u>	Due Date	: 4/30/2007	Qty: <u>8</u> Um: <u>4</u> Each
Checked & Approved By	: <u><del>bf</del> 07.04.12</u>			
Comment	: Est Rev:D 99.02.04 Fixed typo, Changed procedure DM			
	: Est Rev:e 06.04.05 Added level21			
				EC

[illegible]

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Batch: B 21130

Jh 7-4-18

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#### 4-Deburr holes and ends

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the work.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete them.

4. The fourth step is to implement the plan. This involves putting the strategy into action and monitoring progress to ensure that the objectives are being met.

5. The final step is to evaluate the results of the project. This involves assessing the effectiveness of the plan and identifying any areas for improvement or further action.

INSPECT WORK TO  
Pmc / DP

7-4-18

[illegible]

Chemical Conversion Coat as per QSI 005 4.1

JB 7-4 19

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: PD Date: 07/01/23  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Date: Thursday, 4/12/2007 9:34:07 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 L WEB

Job Number: 31789

Part Number: D26547

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



*Pur 07-04-20 (8)*



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *LG*

*Pur 07-04-20 (8)*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*(8)*

Comment: FINAL INSPECTION/W/O RELEASE

*207/04/23*

Job Completion



*U 07/04/23*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

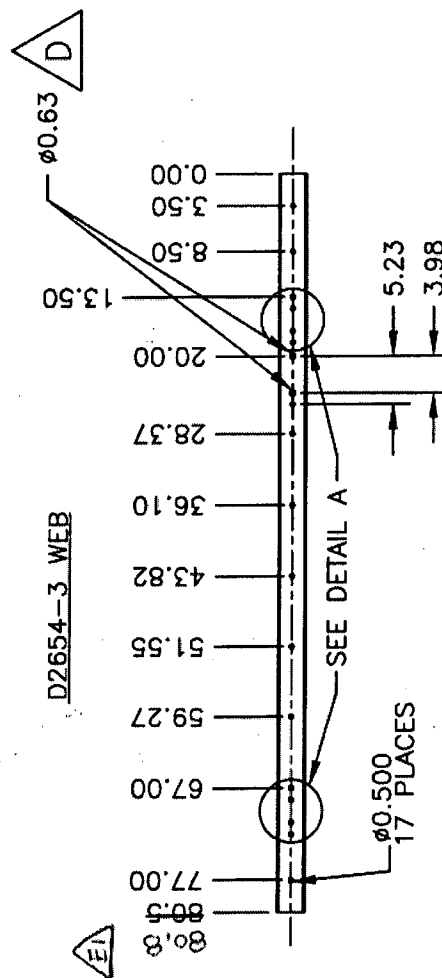
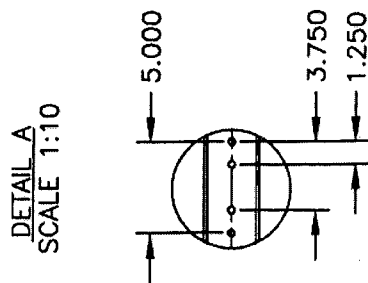
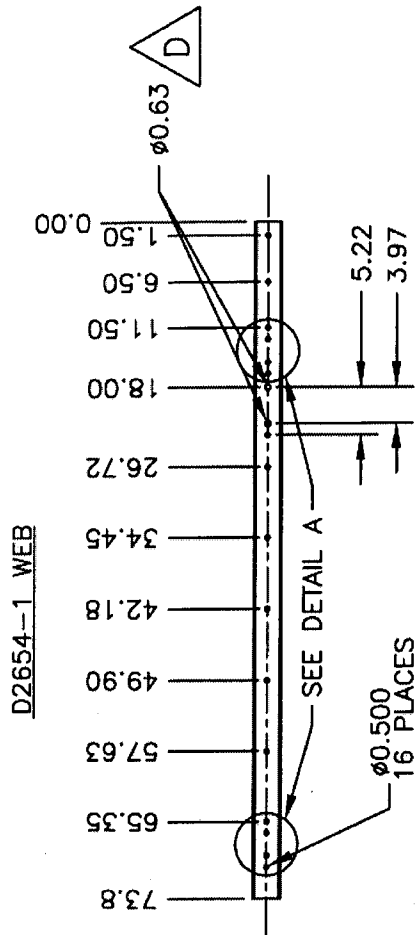
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

**NOTE:** Date & initial all entries



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE USA, INC.	REV. E
				PORT HADLOCK, WA	
CHECKED	#	APPROVED	#	DRAWING NO. D2654	SHEET 1 OF 2
DATE	04.05.26	TITLE	WEB	SCALE	1:20
A	97.03.25	NEW ISSUE			
B	97.06.26	ALTER HOLE PATRN., 0.500 WAS 0.438			
C	97.10.29	CHANGED HOLE PATTERN			
D	98.01.15	GHW HOLES CHANGED TO $\phi 0.63$			
E	04.05.26	CHANGE LENGTHS, REFORMAT			
E1	04.08.24	PER TOOLING, 80.8 WAS 80.5			

RELEASED  
04.06.22

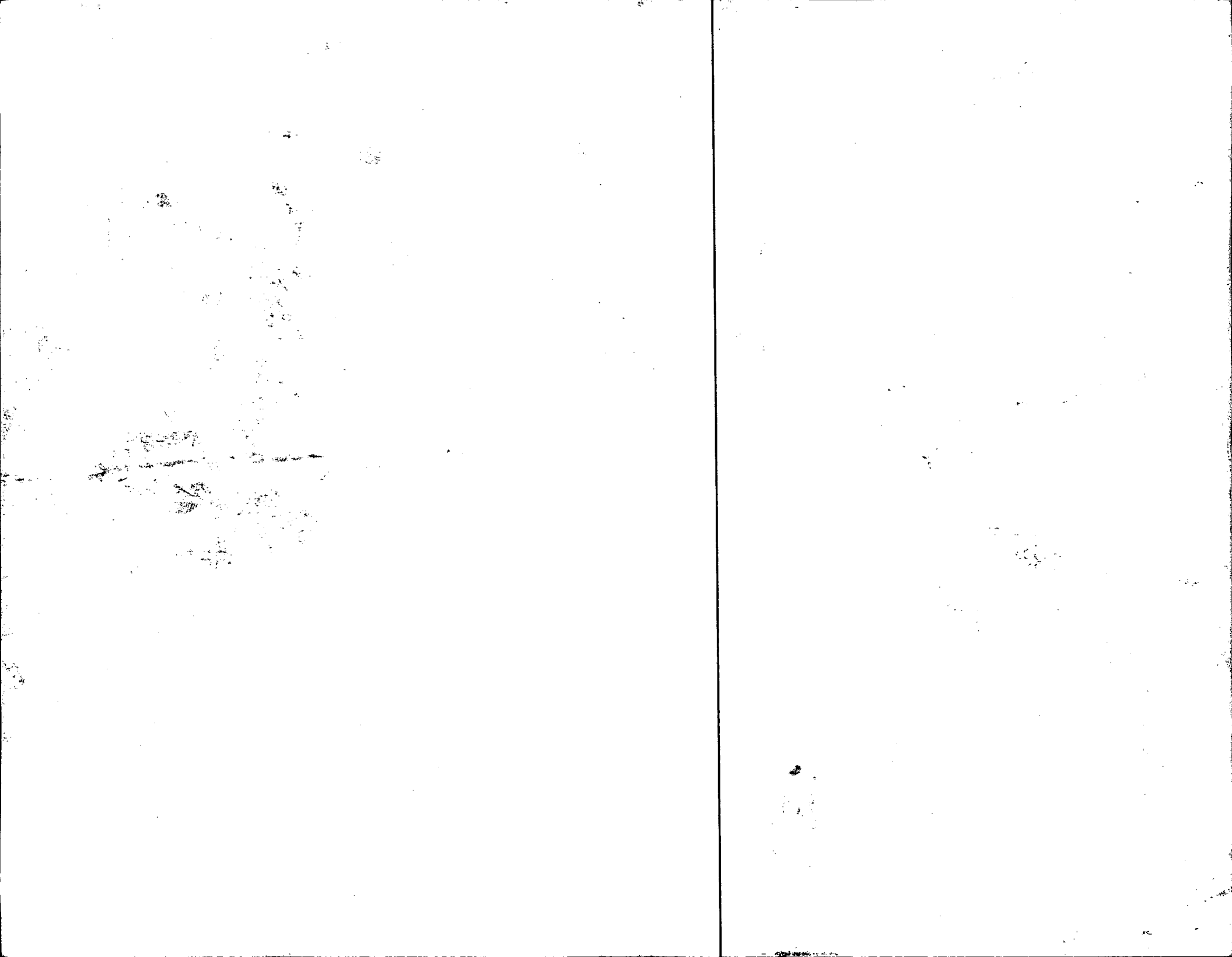


MAKE FROM D2600-5-108 EXTRUSION  
FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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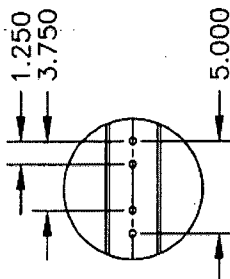




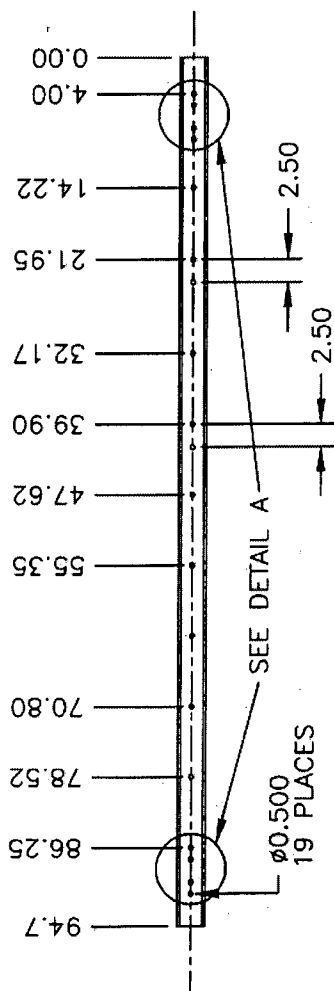
DESIGN LP	DRAWN BY LP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
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DATE 04.05.26		TITLE WEB	SCALE 1:20

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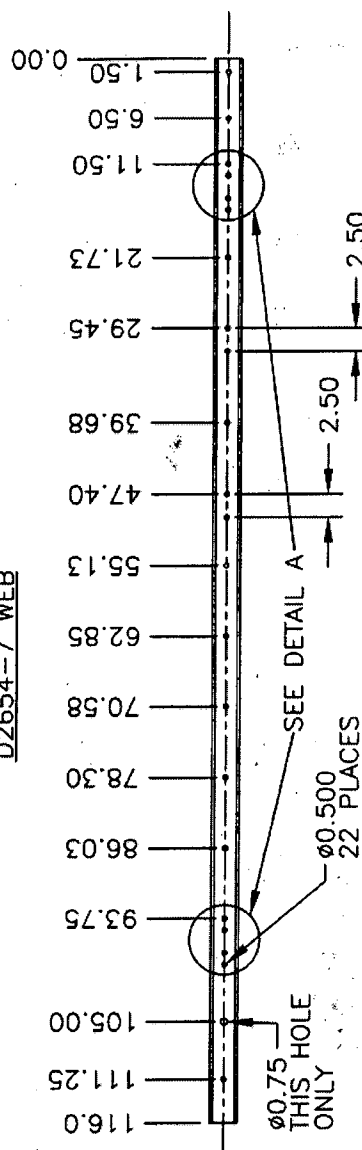
DETAIL A  
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D2654-5 WEB



D2654-7 WEB



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